



CUT OPTIONAL GROOVES WITH A FILE.

$\phi .087$

REMOVE MACHINE MARKS WITH A FILE

NOTE: CHUCK AXLE IN A DRILL PRESS OR DREMEL TOOL. USE A FINE-TOOTH FILE TO REMOVE MACHINE MARKS & FLASH FROM BOTTOM OF NAIL HEAD.

POLISH WITH PROGRESSIVELY FINER GRITS OF SANDPAPER.

POLISH WITH CHAMOIS AND PUMICE.

FINALLY, POLISH WITH JEWELERS ROUGE.

ENGINEERED PINEWOOD DERBY PLANS SCOUTING SUPPLIES www.BoysDad.com	
FIRST ISSUED	TITLE
DRAWN BY	BSA STYLE AXLE MODIFICATIONS
CHECKED BY	SIZE/DWG NO. A bsa_axle_dwgl
APPROVED BY	REV. A
SCALE 2:1	
SHEET 1 OF 1	

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